

Roller Compacted Concrete (RCC)

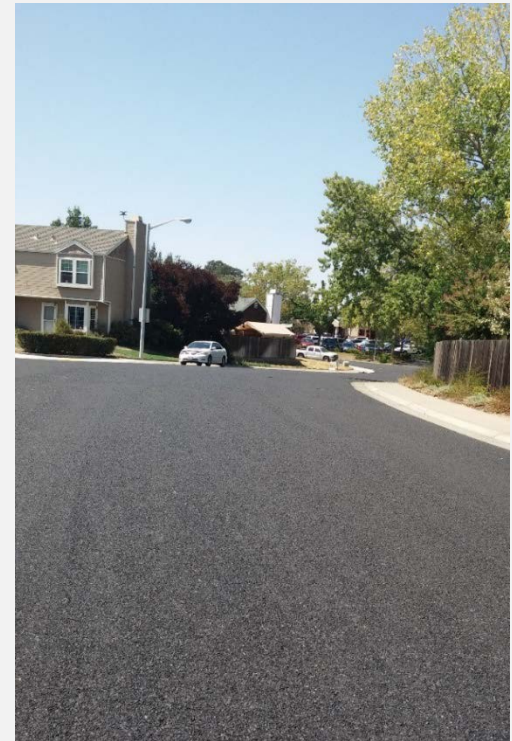
Presented by:

Jason Shykowski

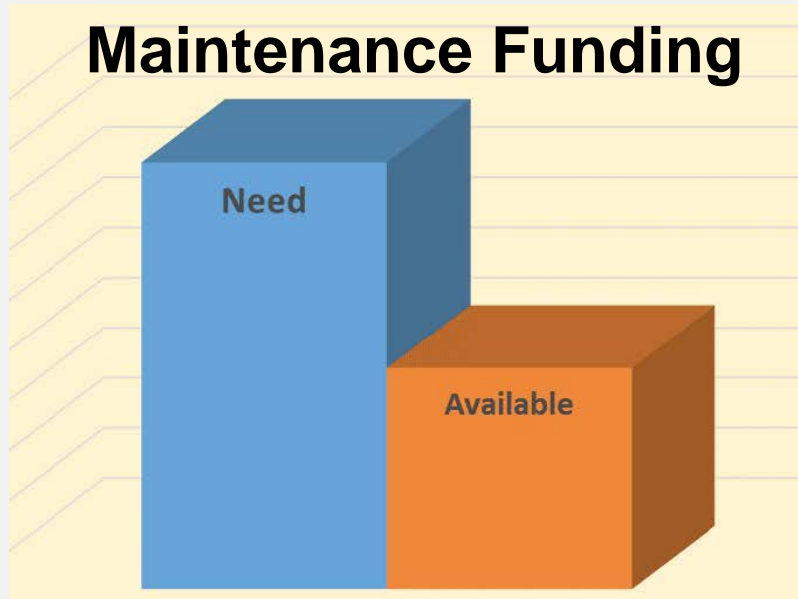
Public Works Engineering

The Challenge

- Street maintenance funding is a challenge
- Primary funding source is gas tax
- Gas tax distributed by population and lane miles
- Gas tax unchanged since 1993 while costs have tripled



The Challenge



- Roseville – 1,000 lane miles of asphalt roadway
- Need to maintain 100 lane miles/year – \$8.5 million
- City averages \$4.4 million/year available for roadway maintenance - about half of what is needed

RCC – A Promising Solution



Where has it been used?

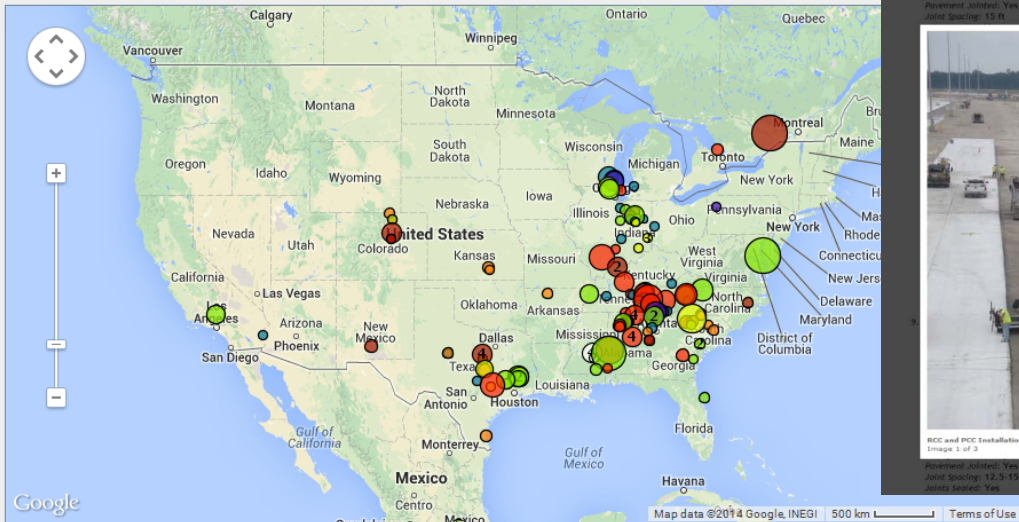
The National RCC Explorer

[Instructions](#)

MAP VIEW • TABLE VIEW • DETAILS VIEW

264 Items

[98 results](#) out of 264 cannot be plotted.



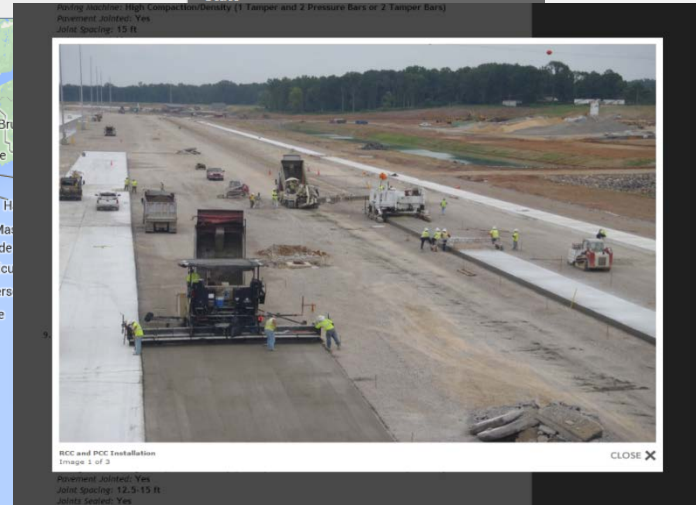
- Application
- Airport
 - Arterial Street
 - Industrial/Trucking Facility
 - Local Street
 - Military
 - Other (e.g., Logging Facility, Composting Area, Storage Yard)
 - Port or Intermodal Facility
 - Widening or Shoulder
 - mixed

Search

Application

- 74 Industrial/Trucking Facility
- 52 Local Street
- 43 Port or Intermodal Facility
- 31 Military

State



5 1990 - 1995

Project Size (SY)

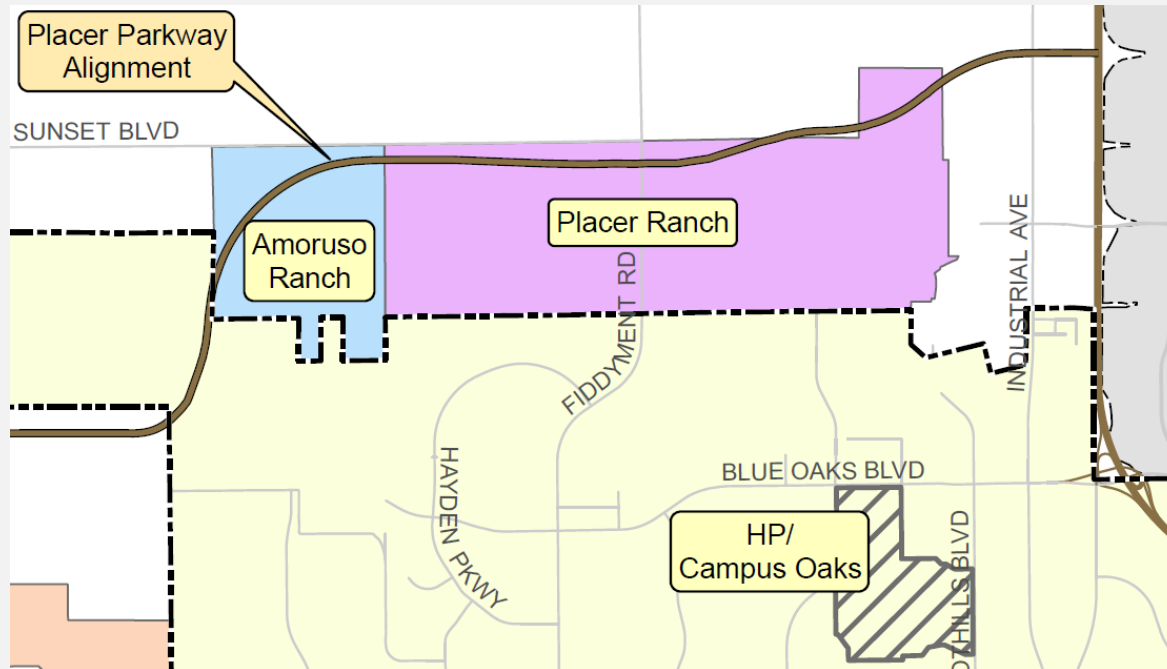
- 165 0 - 50000
- 28 50000 - 100000
- 8 100000 - 150000
- 7 150000 - 200000

Nominal Maximum Size Aggregate

Cost Comparisons

RCC/AC Cost Comparison for Pleasant Grove			
<i>Option</i>	<i>Construct</i>	<i>50-yr. Maint.</i>	<i>Lifecycle Cost</i>
RCC over cement-treated subgrade	\$914,186	\$490,000	\$1,404,186
RCC over aggregate base	\$1,156,673	\$490,000	\$1,646,673
Asphalt over cement-treated subgrade	\$1,254,962	\$785,840	\$2,040,802
Asphalt over aggregate base	\$1,509,170	\$785,840	\$2,295,010

RCC – A Promising Solution



- Maintenance Interval Comparisons
 - RCC – 20 to 25 years
 - Asphalt – 7 to 10 years
- RCC allows more funding for existing asphalt roads

What does RCC look like?



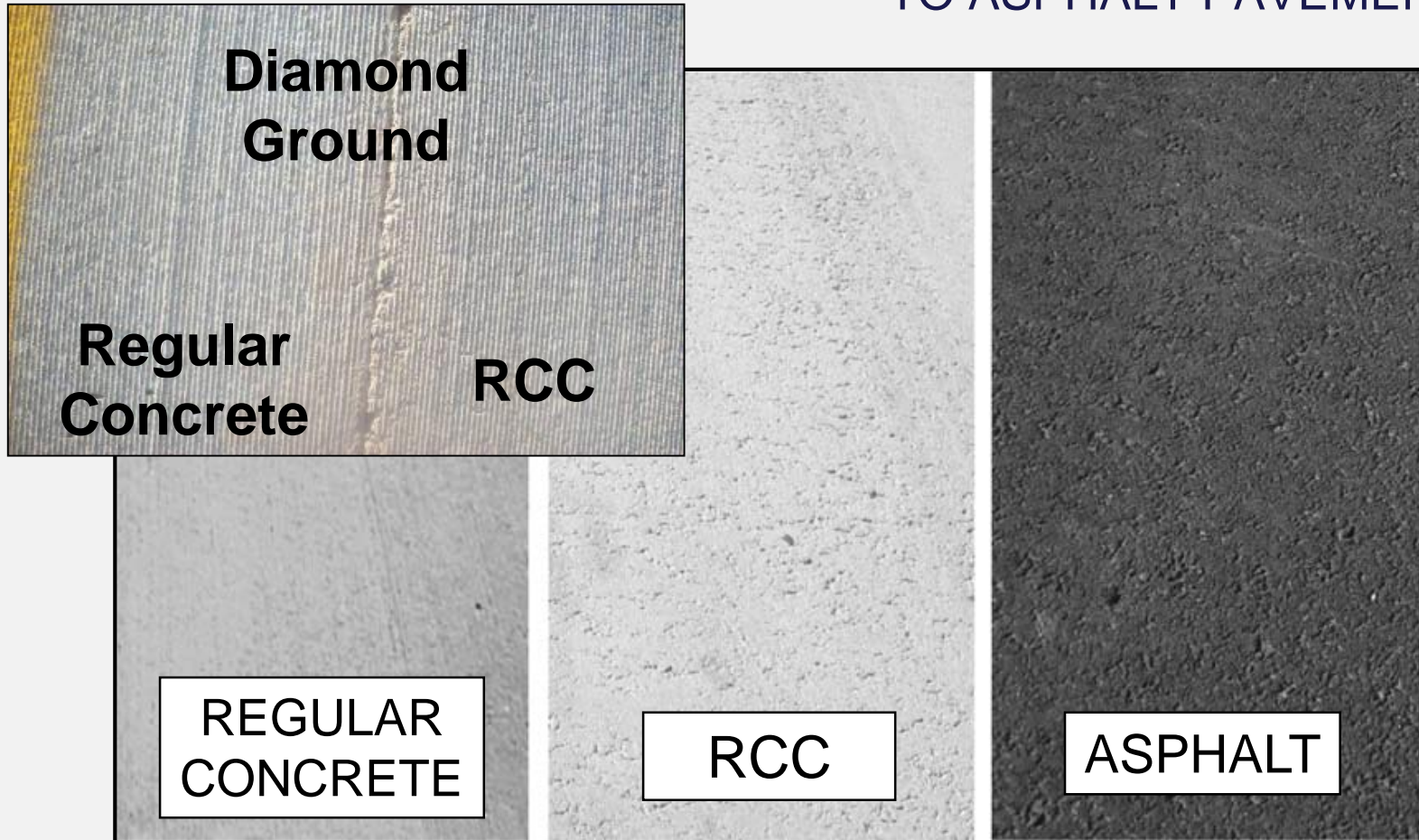
Diamond Ground
Arterial



Troweled Residential

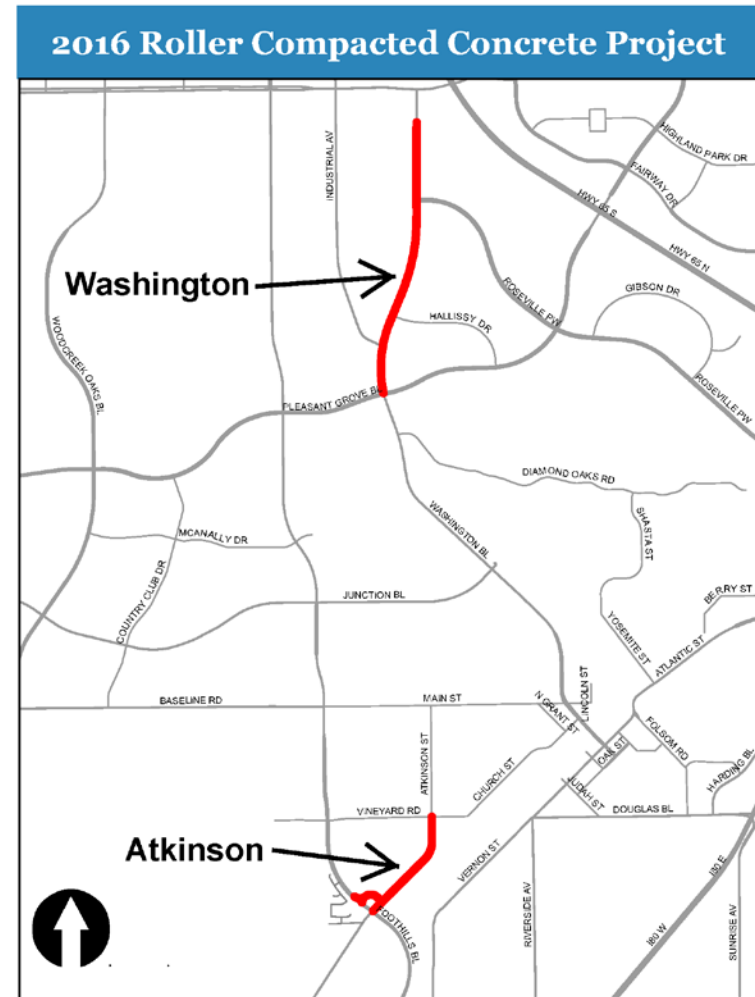
What does RCC look like?

SURFACE APPEARANCE AND TEXTURE OF RCC IS SIMILAR TO ASPHALT PAVEMENT



Pilot Project

- Design this winter
- Construction next summer
- Three locations to test varying construction techniques, traffic conditions, and finishes
- Advertise nationwide
- Pre-qualify contractors



Outreach

- BIA and Utilities expressed interest in a pilot project
- Will continue outreach during design and construction
- Any revisions to City standards will include input from stakeholders

CITY OF ROSEVILLE CALIFORNIA Roller Compacted Concrete (RCC)

What is it?

- Roller Compacted Concrete (RCC) is a relatively dry concrete mix that is installed with a paving machine and then rolled, just like asphalt.
- It is sometimes called "white asphalt."
- This installation method keeps construction costs lower than conventional concrete and very competitive with asphalt.
- RCC is generally 4" to 10" thick, installed in a single lift, and does not contain any reinforcing steel.
- The City of Roseville requested a cost analysis from both a roadway contractor and an independent consultant. Both concluded that the RCC construction costs are about the same or lower than asphalt concrete (AC) costs for new roads.



Arterial RCC

RCC/AC Cost Comparison for Pleasant Grove (about 1/2 mile in length)			
Option	Construction Cost Estimate	50 yr. Maint. Cost Estimate	Lifecycle Cost Estimate
RCC over concrete over aggregate base	\$914,785	\$745,000	\$1,659,785
RCC over aggregate base	\$1,156,672	\$620,000	\$1,776,672
Asphalt concrete over concrete over aggregate base	\$1,254,932	\$765,500	\$2,020,432
Asphalt concrete over aggregate base	\$1,379,770	\$765,500	\$2,145,270

RCC/AC Cost Comparison for Westpark Phase 4 Residential (about 1/2 mile in length)			
Option	Construction Cost Estimate	50 yr. Maint. Cost Estimate	Lifecycle Cost Estimate
Asphalt concrete over concrete over aggregate base	\$1,926,819	\$211,200	\$2,138,019
RCC over concrete over aggregate base	\$1,233,900	\$160,800	\$1,394,700
Asphalt concrete over aggregate base	\$2,466,627	\$216,300	\$2,682,927
RCC over aggregate base	\$1,628,857	\$160,800	\$1,789,657



The Challenge

- The City maintains about 1,000 lane miles of asphalt roadway.
- Proper asphalt preventative maintenance requires maintaining 100 lane miles per year at a cost of about \$9.5 million.
- The City has on average \$4.4 million per year available for roadway maintenance – about half of what is needed.
- Maintenance funds generally come from the Gas Tax paid at the pump.
- Gas Tax is distributed to local government based on road lane miles and population.

Questions



RCC Paving Operation